125 li 150 li 175 tv

spare parts catalogue

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manufactured by

arrest W



motor division

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		Crankshaft and piston	п
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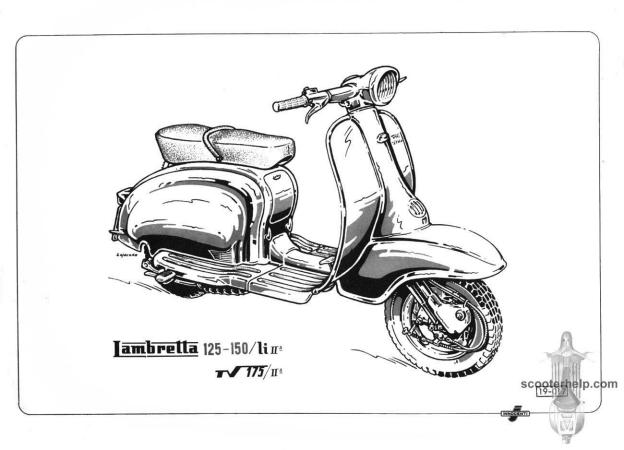
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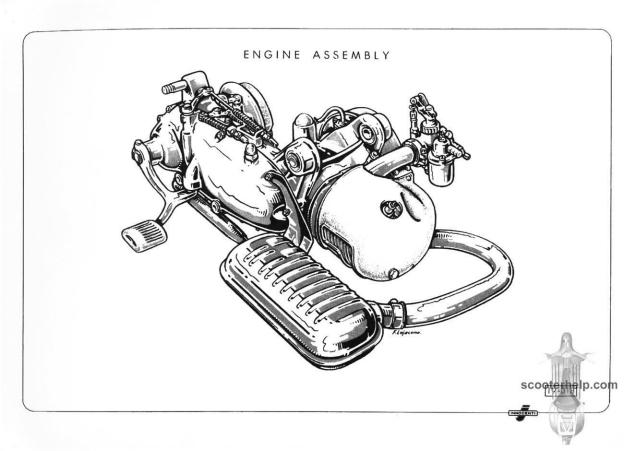
<u>Tambretta</u> 125-150/lin **TV 175**/1

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The section No. XII has been omitted because the items mentioned on the same, are not assembled on these « LAMBRETTA » models.

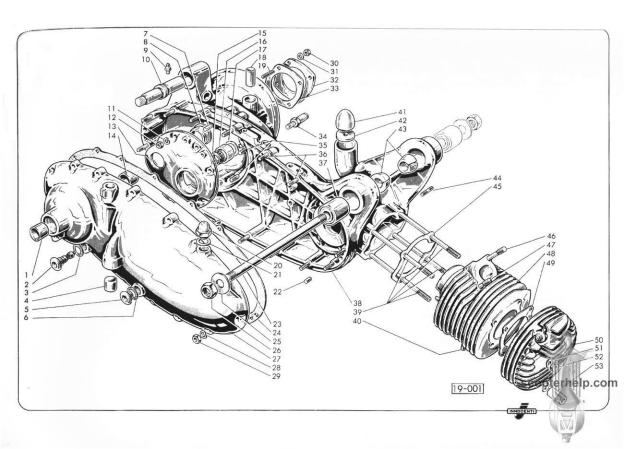




ig. No.	Part No.	Description	Quantity	Fig. No.	Part No.	Description	Quantit
1	19030026	Bush, outer, for k/start shaft	1	33	19030035	Washer, for flange	1
2	19010130	Magnetic plug	1	34	19010027	Pin, for rear brake shoe	2
3	86011622	Gasket, for magnetic plug	1	35	19010022	Stud, fixing gear box flange	6
4	15041024	Stop buffer, k/start pedal	1	36	19010019	Stud, fixing cover to crankcase	16
5	85801602	Plug, oil level	1	37	19010030	Silent-block, for engine oscillation	2
6	86011622	Gasket, oil level plug	1	38	19010040	Crankcase, complete with figs. 10 - 16 - 17	
7	19010008	Reference pin, for flange and crankcase cover	2			18 - 19 - 35 - 36 - 37 - 39 - 44	1
8	19010006	Bush, layshaft needle bearing	1	39 {	19210013	Stud, cylinder head (standard)	4
9	87020006	Greaser, for rear suspension shaft	1	39	19210014	Stud, cylinder head (oversize)	-
0	19010011	Shaft, rear suspension	1	40	19011008	Stud, fixing exhaust tube	2
1	73170074	Spring washer, for studs at fig. 35	6	41	19010036	Rebound buffer, crankcase	1
2	72060007	Nut, for studs at fig. 35	6	42	19010035	Washer, for rebound buffer	1
3	19010050	Support flange, layshaft, with bush at fig. 8	1	43	19010028	Cone, for locking engine oscillation spindle	2
4	19030025	Inner bush, for k/start shaft	1	44	19010009	Stud, for magneto flange	3
5	19030040	Needle cage, for main gear group	1	45	19010012	Gasket, cylinder base	1
6	19030039	Bush, main gear group needle cage	1	46	19011012	Stud, long, for fixing manifold	1
7	19030038	Shim, needle cage	1	47	19011013	Stud, short, for fixing manifold	1
8	19010044	Bush, gear box control shaft	i	ſ	19011020	Cylinder, complete with studs at figs. 40 - 4	6 -
9	19010026	Stud, fixing flange	4			47 (150 cc)	1
20	15010090	Breather	i		19111020	Cylinder, complete with studs at figs. 40 - 4	6 -
1	86011622	Gasket, for breather	i	48		47 (125 cc)	1
2	19010008	Reference pin, for crankcase cover	2		19211020	Cylinder, complete with studs at figs. 40 - 4	6 -
23	19010029	Spindle, for engine oscillation	ĩ	1 1		47 (175 cc)	1
24	19010003	Gasket, crankcase cover	i	í l	19011003	Gasket, cylinder head (150 cc)	2
25	83100016	Spring washer, for nut at fig. 26	2	49	19111003	Gasket, cylinder head (125 cc)	2
26	19010120	Nut, for spindle	2		19211003	Gasket, cylinder head (175 cc)	1
27	19010020	Cover, for crankcase, complete with figs. 1 - 44	î î	l ì	19011015	Head, cylinder (150 cc)	1
8	83100006	Spring washer, for studs at fig. 36	16	50	19111015	Head, cylinder (125 cc)	1
29	72000006	Nut, for studs at fig. 36	16		19211015	Head, cylinder (175 cc)	1
30	72000006	Nut, for studs at fig. 19	4	51	83100008	Spring washer, cylinder studs	_ 4
31	83100006	Spring washer, for studs at fig. 19	4	52	72000008	Nut, for cylinder head	3
32	19030021	Flange, locking layshaft bearing	1	53	19010007	Distance piece, for engine cowl	1

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g. No. Part No.	Description	Quantity	Fig. No.	Part No.	Description		Quantit
19012140	Crankshaft, complete with item at fig. 15 (125		ſ	19012090	Piston, standard \emptyset 57	100	1
1 {	150 cc)			19012100	Piston, oversize Ø 52,7 Piston, oversize Ø 52,4	150 cc	
19212140	Crankshaft, complete with item at fig. 15 (175 cc	:) 1		19012110 19012120			0.00
2 19012008	Oil seal, drive side (33 x 50 x 6)				Piston, oversize Ø. 52,6		
3 71300616	Screw, fixing flange locking bearing	4		19112090	Piston, standard Ø 52	105	
4 19012006	Flange, locking bearing		18	19112100	Piston, oversize Ø 52,2	125 cc	
5 19012007	Thrust washer, drive side bearing	1		19112110	Piston, oversize Ø 52,4		100
6 19012031	Ball bearing, drive side	1		19112120	Piston, oversize Ø 52,6		
7 19012041	Ritaining cup, for crankshaft bearing	1		19212090	Piston, standard Ø 62		1
8 19012039	Oil seal, flywheel side (25 x 42 x ó)	1		19212100	Piston, oversize Ø 62,2	175 cc	_
9 19012038	Retaining cup	1		19212110	Piston, oversize Ø 62,4		-
10 19012034	Roller bearing, main flywheel side	1	ļ	19212120	Piston, oversize Ø 62,6		
11 19012037	Spacer	1	1	19012018	Gudgeon pin, standard Ø 16	17112	1
12 19012036	Oil seal (33 x 52 x 6), flywheel side	1		19012019	Gudgeon pin, oversize Ø 16,1	150 cc	_
13 73250052	Circlip, bearing and oil seal	1		19012021	Gudgeon pin, oversize Ø 16,2		_
14 74850465	Key, woodruff flywheel side	1		19112018	Gudgeon pin, standard Ø 16		1
15012008	Bush, small end	1	19	19112019	Gudgeon pin, oversize Ø 16,1	125 cc	
15 19012130	Roller cage, for small end bush	1		19112021	Gudgeon pin, oversize Ø 16,2		
16 73250016	Circlip, for gudgeon pin	2		19212018	Gudgeon pin, standard Ø 16		1
(19012024	Piston ring, standard Ø 57	2		19212019	Gudgeon pin, oversize Ø 16,1	175 cc	
19012025	Piston ring, oversize Ø 57,1 150 cc	_	1	19212021	Gudgeon pin, oversize Ø 16,2		_
19012026	Piston ring, oversize Ø 57,4	-					
19012027	Piston ring, oversize Ø 57,6						
19112024	Piston ring, standard Ø 52	2					
19112025	Piston ring, oversize Ø 52,2 125 cc	_					
17 19112026	Piston ring, oversize Ø 52,4						
19112027	Piston ring, oversize Ø 52,6	-					
19212024	Piston ring, standard Ø 62	2					
19212025	Piston ring, oversize Ø 62,2 175 cc						
19212026	Piston ring, oversize Ø 62,4						
19212027	Piston ring, oversize Ø 62,6	10000					

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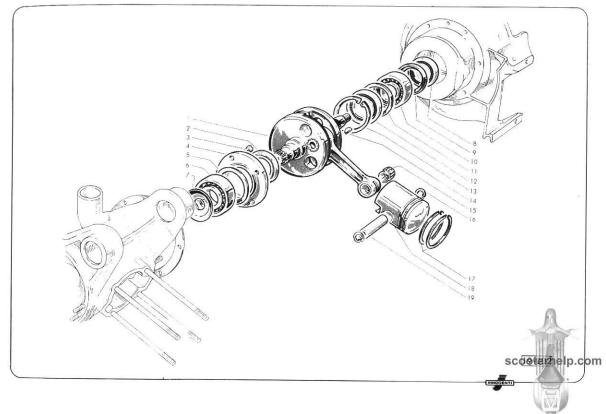


Fig. No	Part No.	Description	Quantity	Fig. No.	Part No.	Description	Quantity
1	73260010	Circlip, for clutch lever	1	22	19020018	Driven disc, external, for clutch	1
2	19011006	Lever, external, clutch control	1	23	19020005	Disc, holding sprocket	i
3	19021007	Return spring, for clutch external lever	1	24	19020023	Sprocket	1
4	73260012	Circlip, for clutch lever control shaft	1	25	19020025	Hub, for torque damper	1
5	19031015	Shim, for clutch control shaft	1	26	19020080	Clutch bell, internal, with hub	1
6	19021004	Shaft, for clutch lever	1	27	19030045	Thrust washer, for nut at fig. 29	1
7	15021006	Seal ring, lower, for clutch lever shaft	1	28	19020015	Spring, for clutch discs (125-150 cc)	5
8	19020016	Circlip ring, for clutch bell pressure discs	1	28	19220015	Spring, for clutch discs (175 cc)	5
9	19031015	Shim, for clutch lever shaft	1	29	19030007	Nut, for locking main gear group	1
10	73260012	Ring, for internal clutch lever	1	30	19020070	Bearing needle, for clutch bell	2
11	19021002	Lever, internal, clutch control	1	31	19041130	Chain, transmission	1
12	73260010	Circlip, for internal clutch lever	1	32	19012017	Sliding dog	1
13	19021001	Push rod, clutch control	1	33	19012028	Spring	1
-	19020090	Torque damper, complete with items at figs. 14		34	19012029	Washer, for spring	1
		15 - 16 - 17 - 18 - 23 - 24 - 25	1	35	19012013	Screw, locking sleeve damper on crankshaft	1
14 .	19020007	Spring, for torque damper	7	36	19020022	Shim	1
15	19020006	End cap, for spring	14	37	70360614	Screw, fixing chain guide	2
16	19020001	Housing, clutch bell	1	38	19041022	Thrust plate, for screws at fig. 37	1
17	19020008	Driven disc, for torque damper	2	39	19041100	Chain guide, sliding	1
18	75780414	Rivet, for fixing torque damper disc	6	40	19041110	Chain guide, stationary	1
19	19020040	Flange, retaining springs with rods	1	41	19012016	Sleeve	1
20	19020050	Driving disc, cork lined	4	42	19012015	Sprocket, for chain	1
21	19020021	Driven disc, intermediate, for clutch	3			78	

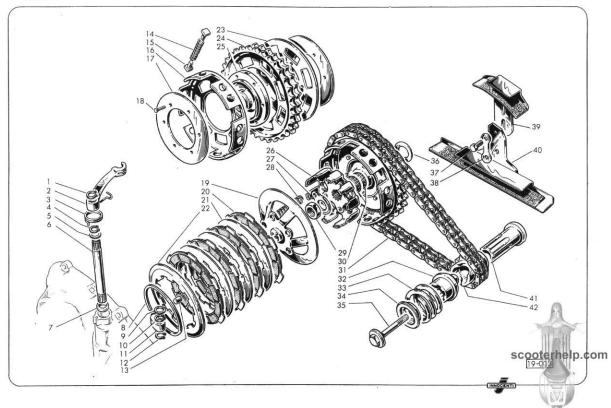
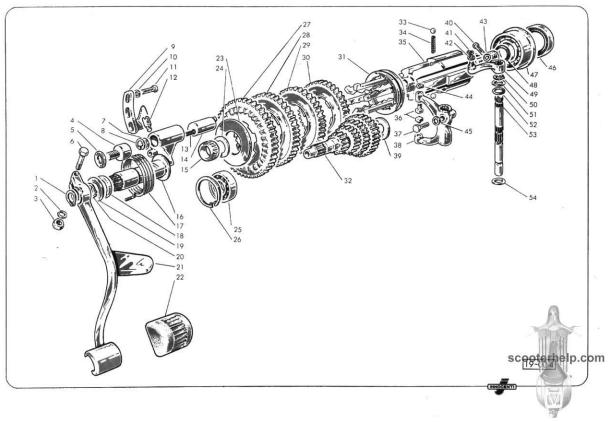


Fig. No	. Part No.	Description	Quantity	Fig. No.	Part No.	Description	Quantity
1	73260020	Circlip, kick start pedal	1	ſ	19030005	Layshaft, 3rd gear (150 cc)	1
2	83100007	Spring washer, for screw at fig. 6	1	29	19130016	Layshaft, 3rd gear (125 cc)	1
3	72000007	Nut, for screw at fig. 6	1		19230005	Layshaft, 3rd gear (175 cc)	1
4	19030034	Screw, stopping k/start pedal	1	۲	19030006	Layshaft, 4th gear (150 cc)	1
5	83100010	Spring washer, for screw at fig. 4	1	30 {	19130017	Layshaft, 4th gear (125 cc)	1
6	70300738	Screw, fixing k/start pedal	1	1.000	19230006	Layshaft, 4th gear (175 cc)	1
7	19030018	Disc, for k/start shaft piston	1	31	41031007	Sleeve, with sliding dogs	1
8	73250018	Circlip, for disc	1	ſ	19030001	Main gear group (150 cc)	1
9	19030014	Cam, for k/start piston	1	32	19130013	Main gear group (125 cc)	1
10	83100006	Spring washer, for screw at fig. 11	3		19230001	Mani gear group (175 cc)	1
11	70360616	Screw, fixing cam	3	33	78920516	Ball, for gear selector	2
12	19030016	Reference pin, for cam	1	34	19031008	Spring, for balls	1
13	19030017	Spring, for piston	1	35	19030002	Layshaft	1
14	19030015	Piston, for k/start shaft	1	36	19031014	Pin, for internal gear change lever	2
15	19030020	Bearing needle, for layshaft	1	37	70450620	Screw, locking gear change lever	1
16	19030031	Shaft, k/start	1	38	19031002	Lever, internal, gear change control	1
17	19030027	Return spring, for pedal	1	39	19030043	Shim, for main gear group	1
18	19010016	Oil seal (22 x 32 x 5,5)	1	40	70360618	Screw, locking gear shift control lever	1
19	19030028	Shim	1	41	73260006	Circlip, for gear control lever	1
20	73260020	Circlip, for k/start pedal	1	42	73030064	Plain washer	1
21	19030041	Pedal, k/start.	1	43	83100006	Spring washer, for screw at fig. 40	1
22	19030042	Rubber protection, k/start pedal	1	44	73260005	Circlip, for pins	2
23	19030023	Shim	1	45	83100006	Spring washer, for screw at fig. 37	1
24	19030044	Shim	1	46	19030036	Oil seal (32 x 45 x 6), for special bearing	1
25	19030033	Ball bearing, for main gear group	1	47	19030050	Special bearing, for layshaft, complete with its	em
26	73250042	Circlip, for main gear bearing	1			at fig. 46	1
	19030003	Layshaft, 1st gear (150 cc)	1	48	19030032	Seal ring, on layshaft	1
27	19130014	Layshaft, 1st gear (125 cc)	1	49	19031016	Lever, external, gear shift control	1
	19230003	Layshaft, 1st gear (175 cc)	i	50	73260012	Circlip, for gear shift shaft	1
	19030004	Layshaft, 2nd gear (150 cc)	i	51	19031015	Thickness washer	1
28	19130015	Layshaft, 2nd gear (125 cc)	i	52	15021006	Gasket, for gear shift shaft	1
	19230004	Layshaft, 2nd gear (175 cc)	i	53	19031001	Shaft, gear shift	1
	(Leysnan, Zild gear (1/5 CC)		54	19031015	Thickness washer, for gear shift shaft	1

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IV



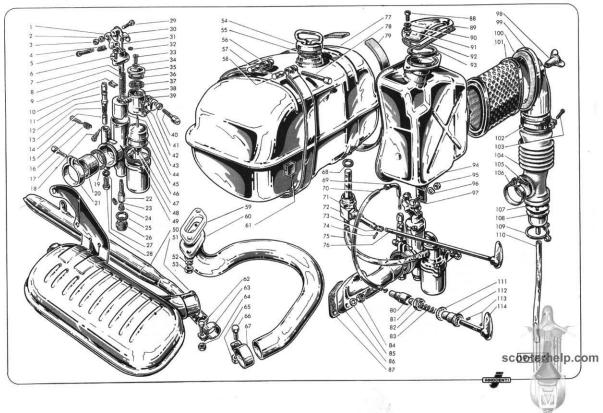


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Fig. N	lo. Part No.		Description Qu	antity	Fig. N	o. Part No.		Description Quantity
	00412294	5111	Carburettor MA 19 BS 5 (150 cc)	1		00412261	4416	Insulating reduction
-	00412295	5111	Carburettor MA 18 BS 5 (125 cc)	1	00			MA 19 BS 5 and MA 18 BS 5) 1
-	00412296	5138	Carburettor MB 23 BS 5 (175 cc)	1	20	00412235	4236	Insulating reduction (for carburettor
	00412257	4410	Cover (for carburettor MA 19 BS 5 and					MB 23 BS 5) 1
1	{		MA 18 BS 5)	1	01	00412248	1723	Ring, securing carburettor (150-125 cc) 1
	00412190	4067	Cover (for carburettor MB 23 BS 5)	1	21	00412196	4232	Ring, securing carburettor (175 cc) 1
2	73170043		Spring washer, for pin at fig. 29	1	22	00412044	2058	Atomizer 260 B
3	00412049	1973	Counternut, for pin at fig. 29	1		00412019	1488	Pilot jet 40 (for carburettor MA 19 BS 5
4	00412191	2034	Spring, slow running adjustment	1	23	{		and MB 23 BS 5) 1
5	00412192	3997	Screw, slow running adjustment	1		00412268	1488	Pilot jet 35 (for carburettor MA 18 BS 5) 1
6	00412193	3978	Screw, fixing cover at fig. 1	1		00412297	1486	Main jet 78 (for carburettor MA 19 BS 5) 1
	00412274	2265	Needle, main jet D 21 (for carburettor		24	00412278	1486	Main jet 73 (for carburettor MA 18 BS 5) 1
			MA 19 BS 5)	1		00412272	1486	Main jet 110 (for carburettor MB 23 BS 5) 1
1220	00412270	2265	Needle, main jet D16 (for carburettor		25	00412006	1415	Gasket, main jet base plug 1
7	1		MA 18 BS 5)	1	26	00412018	1487	Plug, main jet 1
	00412194	2343	Needle, main jet E 15 (for carburettor		27	00412126	2141	Gasket, starter jet 1
			MB 23 BS 5)	1		00412264	2119	Starter jet 55 (for carburettor MA 19 BS 5
	00412002	1409	Spring, air slide (for carburettor MA 19 BS 5		28	{		and MA 18 BS 5) 1
8]		and MA 18 BS 5)	1		00412208	2119	Starter jet 60 (for carburettor MB 23 BS 5) 1
	00412202	2372	Spring, air slide (for carburettor MB 23 BS 5)	1	29	00412188	4072	Pin, fulcrum lever 1
9	00412001	1407	Retaining clip, main jet needle	1	30	00412189	4176	Fulcrum lever 1
10	00412148	1104	Adjuster, for choke control cable	1		00412071	2646	Operating rod (for carburettor MS 19 BS 5
11	00412054	1576	Counternut, for screws at fig. 10	1	31	{		and MA 18 BS 5) 1
12	00412181	3128	Plug, for choke control	1		00412200		Operating rod (for carburettor MS 23 BS 5) 1
13	00412182	3133	Spring, for choke control valve	1	32	00412286		Gasket, for air slide operating rod 1
14	00412140	3238	Valve, with gasket for choke control	1	33	00412301		Screw, fixing filter cover 1
	00412249	4274	Screw, pilot jet adjustment (for carburettor		34	00412302		Gasket, for filter cover screw at fig. 33 1
			MA 19 BS 5 and MA 18 BS 5)	1	35	00412300		Filter cover 1
15	00412195	4014	Screw guide, for slow running adjustment		36	00412299	4188	Gasket, for filter cover 1
	l		MB 23 BS 5)	1	37	00412298		Filter 1
16	00412232	1404	Spring, pilot jet adpustment screw	1	38	00412304		Cover, float chamber 1
17	00412234	3265	Screw, for carburettor securing ring	1	39	00412053		Dust protector
	00412263	4419	Screw guide, for slow running adjustment		40			Adjuster, throttle cable
10			(for carburettor MA 19 BS 5 and MA 18 BS 5)	1	41	00412054		Counternut, for adjuster
18	00412195	4014	Screw guide, for slow running adjustment		42	00412021	1491	Screw, fixing float chamber cover
	l		(for carburettor MB 23 BS 5)	1	43	00412303	5010	Spring washer, for screw at fig. 42
	00412260	4415	Distance washer (for carburettor MA 19 BS 5			00412269	4418	Air slide 50 (for carburettors Coote the Ip.co
19	{		and MA 18 BS 5)	1	44	1		and MA to bo J)
	00412236	4237	Distance washer (for carburettor MB 23 BS 5)	1		00412205	4331	Air slide 70 (for carburettor MB 23 BS 5)

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FUEL TANK, CARBURETTOR AND EXHAUST SILENCER



Jambrella

No. Part No.		Description	Quantity	Fig. No. Part No.	Description G	Quantity
00412098	2390	Float (for carburettor MA 19 BS 5 a	and	19071020	Petrol tap, complete with items at figs. 71,	
1		MA 18 BS 5)	1	72	73, 74, 75	1
00412233	4271	Float (for carburettor MB 23 BS 5)	1	19071030	Petrol tap, complete with items at figs. 71,	
00412005		Gasket, for float chamber cover	1	l	74, 76	1 1
00412124		Retaining ring, for float needle	1	73 19071009	Articulated joint, for petrol tap n. 19071020	
00412027		Needle (for carburettor MA 19 BS 5 a	and	74400228	Split pin, for articulated joint (petrol tap	
]		MA 18 BS 5)	1	74	n. 19071020)	2
00412206		Needle, for carburettor MB 23 BS 5)	1 1	19071011	Plug pin, for petrol tap control n. 19071030	1
00412258		Carburettor body	· · · · · ·	75 19071004	Petrol pipe	1
		(for carburettor MA 19 BS 5)	1	∫ 19071010	Rod, for petrol tap control n. 19071020	1
00412293		Carburettor body		76 19071040	Rod, for petrol tap control n. 19071030	1
{		(for carburettor MA 18 BS 5)	1	77 19070010	Fuel tank	1
00412207		Carburettor body	· 1	78 15070015	Bolt, locking tank strap	2
		(for carburettor MB 23 BS 5)	1 1	79 15070012	Felt, for supporting strap	2
19018140		Main exhaust tube	i 1	80 19015023	Guide, for choke control knob at fig. 114	1
19018130		Silencer body	i	81 19015022	Cap, for spring	1
83100007		Spring washer, for nuts at fig. 53	2	82 15015015	Nut, for bush	1
19018003		Nut, locking exhaust tube	2	83 19015021	Return spring, for choke control knob	1
19070040		Filler cap, fuel tank	ĩ	84 19011009	Nut, fixing induction manifold	2
15070021		Gasket, filler cap	i U	85 83100007	Spring washer, for nuts at fig. 84	2
15070020		Strap, supporting tank with feltat fig. 79	9 2	[19011016		1
15070013		Threaded trunnion, for tank strap	2	86 19211016	Manifold induction (175 cc)	1
15070014		Bored trunnion, for tank strap	2	19011017	Gasket, for induction manifold n. 19011016	1
19018001		Gasket, for exhaust tube	ĩ	87 19211017	Gasket, for induction manifold n. 19211016	1
19218090		Tube, engine exhaust with flange	i 1	88 71060616		2
15070019		Pad, for tank fixing strap	4	(19016046	Air intake (150-125 cc)	1
70360616		Screw, for clamp	1	89 19016019	Air intake (175 cc)	1
19018046		Clamp, for engine exhaust tube	i I	90 83050616		2
72000006		Nut, for screw at fig. 62	i /	91 83010006		2
72060008		Nut, for screw at fig. 66	i - 1	92 19016042	Gasket, for air intake (150 - 125 cc)	1
70360825		Screw, for clamp	i l	93 19016033		A 1
19018180		Clamp, for engine exhaust tube	i /	(19016200		A 1
19071008		Gasket, petrol tap	i /	94 19016130		1
19071008 19015019		Tube, choke control cable	i /	95 72030006		- P
19015019 19015050		Choke cable, complete	i '	96 83100006		
19071007		Special nut, petrol tap	i /	97 19016029		111
		-Frank Contraction		4 00	scooter	nelp.c

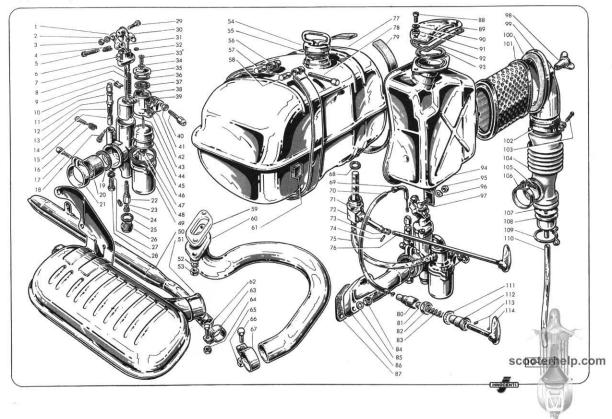


Fig. N	o. Part No.	Description	Quantity	Fig. N	lo. Part No.	Description .	Quantity
98	19016028	Wing nut, locking filter housing	1	107	41016070	Breather valve	1
99	19016018	Pipe, air intake	1	108	19016036	Cup, oil drain	i
100	19016035	Gasket, for air intake pipe	1	109	19016037	Spring ring, for filter hose	î
101	19016120	Filter element	1	110	19016039	Breather tube	i
102	19016160	Clip, for filter hose	1	111	83120016	Spring washer, for nut at fig. 82	i
103	71160420	Screw, for clip at fig. 102	1	112	19015040	Support, choke control knob	i
104	19016021	Filter hose	1	113	15015009	Pin, choke control knob	2
105	71160420	Screw, for clip at fig. 106	1	114	19015020	Knob, choke control	1
106	19016150	Clip, fixing filter hose	1				

FUEL TANK, CARBURETTOR AND EXHAUST SILENCER

Section V

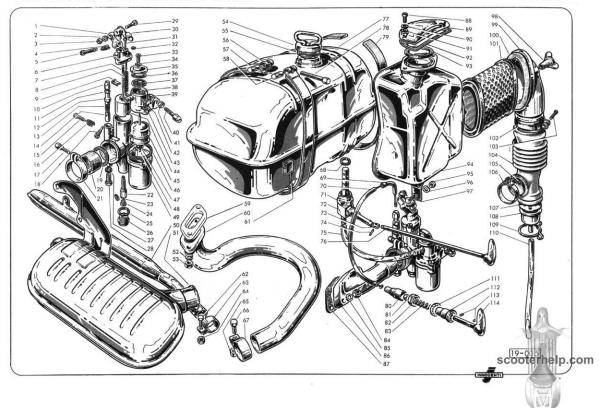
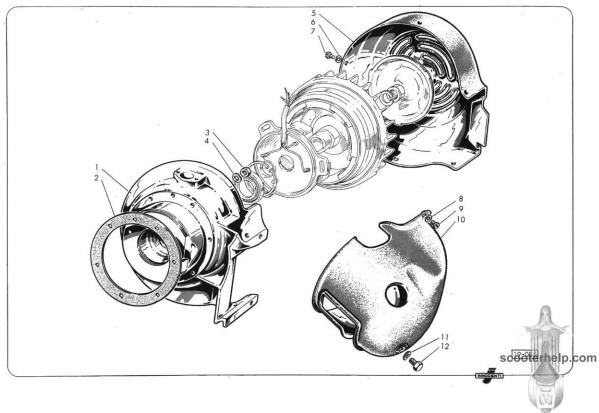




Fig. No.	Part No.	Description	Quantity	Fig. No.	Part No.	Description	Quantity
r	19010052	Flange, flywheel magneto	i l	7	19014003	Screw, fixing main cowl	5
2	19010015	Gasket, for flange	1	8	73170053	Spring washer, for screws at fig. 9	2
2	72000006	Nut, fixing flange	3	9	19014003	Screw, fixing engine cowl	2
3	83100006	Spring washer, for nuts at fig. 3	3	10	19214020	Engine cowl, with antishock gasket	1
4	19014030	Cowl, flywheel side	1	11	83100008	Spring washer, for screw at fig. 12	1
6	73170053	Spring washer, for screws at fig. 7	5	12	70360814	Screw, fixing engine cowl	1



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Fig. No.	Part No.	Description	Quantity	Fig. No.	Part No.	Description	Quantity
1	15055071	Rubber plug, for spare wheel support holes	4	19	70360825	Screw, fixing bracket	2
	19058100	Shock absorber, with springs (S.C.M.)	1	20	70360512	Screw, fixing center stand support plate	8
2 {	19058120	Shock absorber, with springs (RIV)	1	21	83120005	Spring washer, for screws at fig. 20	8
3	83100016	Spring washer, for nut at fig. 4	1	22	15057008	Support plate, for center stand	2
4	72070016	Nut, fixing shock absorber	1	23	72030005	Nut, for screws at fig. 20	8
1	19058060	Shock absorber, without springs (RIV)	1	24	15057010	Center stand, complete with items at figs.	26,
5 {	19058110	Shock absorber, without springs (S.C.M.)	1	Design a		27, 41	1
ì	15058007	Ring, centering spring (RIV)	1	25	15057012	Mudguard, on center stand	1
6 {	19058015	Ring, centering spring (S.C.M.)	1	26	15157020	Rubber cap, center stand	2
1	15058008	Half ring, locking spring for shock absorb	er	27	15057009	Spring pin, center stand rubber cap	2
		(RIV)	2	28	15055040	Cover, petrol filler cap	1
7	19058016	Half ring, locking spring for shock absorb	er	29	15055033	Pin, petrol cap cover hinge	1
		(S.C.M.)	2	30	15055059	Beading, for panels	2
1	15058020	Silent block, for shock absorber (RIV)	2	31	71670812	Grub, fixing steering bush	1
8	19058090	Silent block, for shock absorber (S.C.M.)	2	32	19261022	Bush, steering guide	1
	19058018	Lower spring (for shock absorber n. 19058100)	1	33	19055060	Lock and key, for luggage box	1
9	19058022	Lower spring (for shock absorber n. 19058120)	1	34	19055054	Key, for luggage box	2
10000	15058005	Ring, intermediate (RIV)	1	35	19055050	Lid, for luggage box, complete with lock	1
10	19058019	Ring, intermediate (S.C.M.)	1	36	19050250	Frame	1
3	19058017	Upper spring (for shock absorber n. 19058100)	1	37	75710308	Rivet, fixing lock	2
11	19058021	Upper spring (for shock absorber n. 19058120)		38	15055021	Pin, for luggage box hinge	1
12	72070016	Nut, locking shock absorber	1	39	15055061	Rivet, fixing beading	4
13	83100016	Spring washer, for nut at fig. 12	2	40	87350060	Grommet, petrol tap control rod	1
14	72030008	Nut, for screws at fig. 19	2	41	15057007	Buffer, center stand	1
15	83120008	Spring washer, for nut at fig. 14	2	42	15057005	Spring, center stand	1
16	15050031	Bracket, R.H. tootboard	2	43	15061024	Protection, lower steering ball race	1
17	15050065	Distance piece, for panels	2	44	40770228	Lower cone, for steering ball race	1
18	15050021	Rubber pad, for tank support	4				

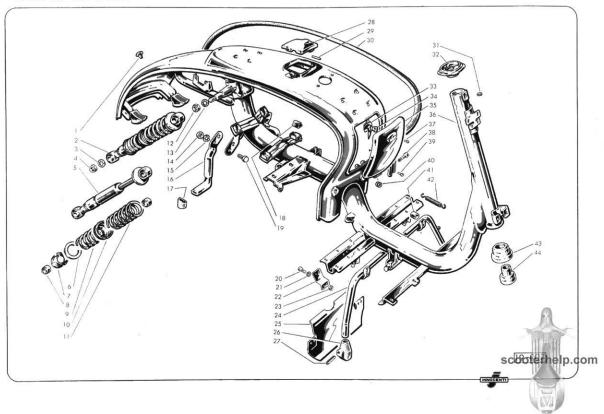
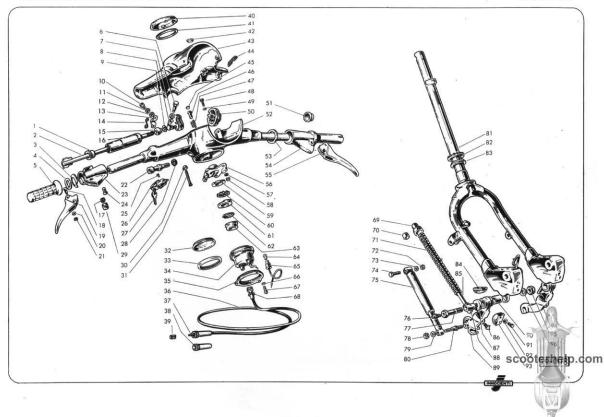


Fig. No	o. Part No.		Description Qu	uantity	Fig. N	lo. Part No.		Description G	Quantity
1	19062022		Antivibration bush, for control shafts		1			Speedometer (Km) (150 cc)	1
			at fig. 2	2				Speedometer (mi)	· 1
2	19062030		Shaft, for throttle and gear change		34			Speedometer (Km) (175 cc)) 1
			control	2				Speedometer (mi)	· ·
3	15063005		Friction washer	1			TA-3609/C	Speedometer (Km) (125 cc)) 1
4	15063003		Spacing washer, for twist grip	1	1 1000	•		Speedometer (mi)	
5	19062016		Twist grip	2	35	00611033		Ring, fixing speedometer	1
6	15062015		Locking screw, for roller	2	36				1
7	83100005		Spring washer, for screws at fig. 6	2	37	00611039			1
8	15063004		Roller, for throttle control cable	1	38		TR 1003-M 1	Ring, with sleeve	1
9	15062013		Thickness washer, for control shafts	2	39		TR 025-006	Bush	1
10	70360412		Screw, fixing plates with spherical seat	4	40	19161025*	/*	Plug, for speedometer drive housing	4 E
11	83110004		Spring washer, for nuts at fig. 10	4	1000			(125 cc)	1
12	73010043		Plain washer, for clips at fig. 14	2	41	19161026*	*	Gasket, for plug (125 cc)	1
13	15062012		Plate, with spherical seat for bush at		42	19261009		Light indicator	1
			fig. 15	2	43	19261030		Handlebar, (upper part) with items at	i –
14	19222012		Clip, holding control cables	2				fig. 44	1
15	15062011		Spherical bush, for control shaft	2	44	15061011		Gasket, for handlebar	2
16	19063006		Sleeve, for throttle control	1	45	15088003		Disc, for steering lock	1
17	19062021		Spring, for push rod at fig. 29	2	46	15088001		Pin, for steering lock	1
18	19062002		Pin, for levers at figs. 19-55	2	47	15088002		Spring, for steering lock pin	1
19	19062024		Lever, front brake control	1	48	70300625		Screw, fixing clamp to handlebar	4
20	19062004		Antivibration washer, for pins at fig. 18	8 2	49	73010064		Plain washer, for screw at fig. 48	4
21	19062003		Nut, for pins at fig. 18	2	50	15062014		Roller, for gear change inner cables	4 1
22	19261005		Screw, fixing handlebar	1	51	19062006		Antivibration bush	1
1	19063001		Support, front brake levers (125-150 cc)	1		19061100		Handlebar, (lower part) with items at	· `
23	19263001		Support, front brake levers (125-150 cc) Support, front brake levers (175 cc)	i	1	1700.100		figs. 45, 46, 47, 48, 49, 46, 57, 58	
24	71480612		Screw, fixing twist grip support	2				(125-150 cc)	1
24	15088006		Grub screw, fixing twist grip support	1	52 -	19261020		Handlebar, (lower part) with items at	
25	15088010		Steering lock, complete with key at	- " T		1740.020		figs. 45, 46, 47, 48, 49, 56, 57, 58	
20	13000010				1 I I	11.		(175 cc)	- i - i
27	15088005*		fig. 27 Keys, for steering lock	2	53	15062017		Thrust washer, gear change control	A 1
28	83120010			1	55	15002011		sleeve	A
28	19062019		Spring washer, for screw at fig. 22	2	54	19062040		Support, for clutch and gear change	
30	83130005		Push rod, for levers at figs. 19-55	2		17002040		control lever	115
30	71450548	12	Spring washer, for screws at fig. 31	2	55	19062024		Lever, for clutch control	
31			Screw, fixing handlebar	2				Clamp, for handlebar SCOOTER	anin con
32		TA 3609-002	Transparent cover	- ! - F	56	19261008			leih.cou
33	00611013	GN 3/19	Gasket, for speedometer cover	- 10 F	57	83100006		Spring washer, for screw at fig. 43	114

HANDLEBAR, FORK AND SPEEDOMETER

Section VIII



g. No	o. Part No.		Description	Quantity	Fig. No	Part No.	Description (Quantity
58	19061110		Nut, for screws at fig. 48	4	a 1	19060210	Front fork (150-175 cc)	1
59	15061018		Ring, for steering adjustment	1	81 {	19260210	Front fork (175 cc)	i
0	19061025		Thrust washer, for ring	1	82	15060020	Ball race, lower	i i
51	15061019		Cone, upper, for ball race	1	83	19060028	Cone, for lower ball race	i
2	15061060		Ball race, upper, for steering	1	84	15060100	Plate, with rebound buffer for suspen-	÷ .
3	15061021		Cone, lower for ball race	1			sion spring	2
4	15087002		Bulb. 12 V - 2,5 W for speedometer	1	85	19060090	Piston, for guiding suspension spring	2
5	00611015	PL-055/B	Bulb holder, with cable	1	86	87020006	Grease nipple, for trailing link	2
6	83120003		Spring washer, for screws at fig. 67	3	87	19060017	Greaser caps	-
7	70850307		Screw, fixing rim	3	88	15060015	Pin, for trailing link	2
В	00611018	GN-9-07	Gasket, for ring	1		19060060	Trailing link, right hand, with bush at	· -
9	19060030		Guide ring, complete with item a	it l			fig. 90 (125-150 cc)	1
			fig. 70	2	89	15060060	Trailing link, right hand, with bush at	· *
D	19060023		Bush, for guide ring	2			fig. 90 (175 cc)	1
1	19060021		Suspension spring	2	90	15060014	Bush, for trailing link	
2	72060006		Nut, for screw at fig. 74	2	91	70360608	Screw, fixing plate	2
8	73120006		Washer, for nut at fig. 72	2	92	83120006	Spring washer, for screws at fig. 91	0
L	70330625		Screw, fixing upper end shock ab	-		15060070	Plate, with rebound buffer	0
			sorber (175 cc)	2		19060030	Trailing link, left hand, with bush at	-
5	15060080		Shock absorber, front	2			fig. 90 (125-150 cc)	199
5	87020006		Greaser nipple, for trailing link	2	94	15060050	Trailing link, left hand, with bush at	
7	15060016		Screw, for pins	2			fig. 90 (175 cc)	
	72060006		Nut, for screws at fig. 80 (175 cc)	2	95	72070012	Nut, for screws at fig. 77	
)	83120006		Washer, for nut at fig. 78 (175 cc)	2		83120012		2
)	15060032		Screw, fixing lower end shock absor		10	00120012	Spring washer, for nuts at fig. 95	2
			ber (175 cc)	2				

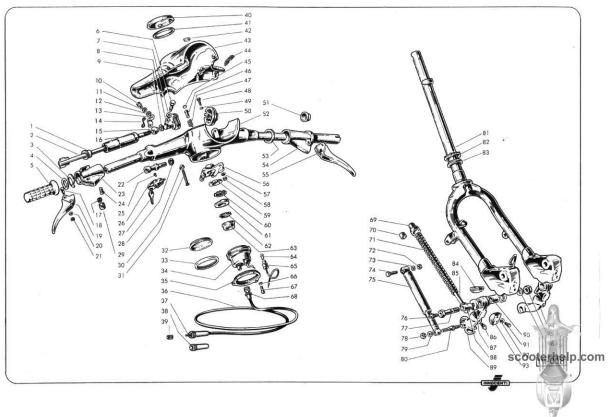
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When ordering spare keys please specify the serial number and the manufacturer.
Items to be assembled in place of speedometer.

cont. VIII

HANDLEBAR, FORK AND SPEEDOMETER

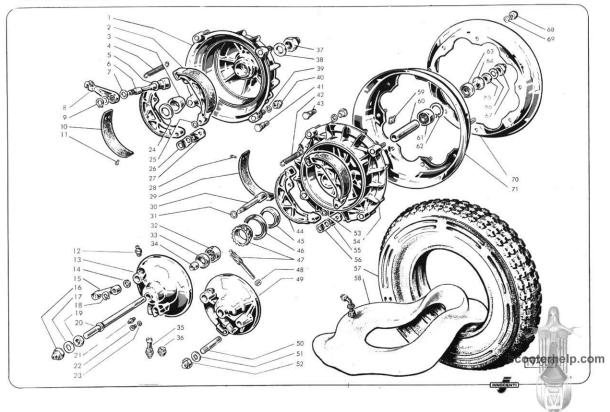


<u>Iambretta</u>

ig. No	o. Part No.	Description G	Quantity	Fig. N	lo. Part No.		Description G	Quantity
1	19045090	Rear. hub, with items at figs. 3-24-43		35	00611044		Bush, for speedometer drive pin	1
2	15044040	Brake shoe, with lining for rear wheel	al 2	36	85801602*		Plug, for bush housing (125 cc)	1
3	19045003	Cone, for rear wheel arm	1	37	19045060		Nut, fixing rear wheel	1
	15044023	Return spring, for rear brake shoes	1	38	83100016		Spring washer, for nut at fig. 37	1
	19031015	Washer, for brake shoes control shaft	2	39	83100008		Spring washer, for nuts at fig. 40	8
	19045004	Shaft, with cam for rear brake shoes		40	15044110		Nut, fixing ring to hubs	8
.		control	1	41	19044002		Stud, for rear wheel hub	4
7	19059021	Gasket, for shaft	1	42	15044023		Return spring, for front wheel brake sho	ues 1
	19059019	Lever, for rear brake control	1	43	19044002		Stud, for front wheel hub	4
-	73260010	Circlip, fixing lever	1	44	15044040		Brake shoe, with lining for front wheel	2
	15044024	Lining, for rear brake shoe	2	45	15044041		Bush, for packing	1
	15044038	Rivet. for brake shoe lining	16	46	15044028		Packing, front wheel hub	1
	87020006	Grease nipple, for front wheel	1	47	00611042	RV-437	Speedometer drive group, complete	8
	19044140	Back plate, front brake shoes (150-125 cc)	c) 1				with items at figs. 35 and 48	1
	15044019	Washer, for brake control cam	1	48	00611043	RS-008	Thrust washer, for speedometer drive	8
	15044017	Lever, front brake control	1 1				pinion	1
	15044070	Nut, fixing front wheel	1	49	15044150		Back plate, front brake shoe	1
	15044014	Washer, centering axle	1	50	15044015		Stud for back plate	1
	73260010	Circlip, for lever	1	51	15044014		Plain washer, for nut at fig. 52 (175 c	(c) 1
	72070012	Nut, for wheel axle	1	52	15044070		Nut, for stud at fig. 50	1
1	19044004	Axle, front wheel (150-125 cc)	1	53	73260012		Circlip, for brake shoe connecting plate	2
	15044004	Axle, front wheel (175 cc)	1	54	19044130		Hub, front wheel with studs at fig. 43	
	87020006	Grease nipple, for speedometer drive	e	55	15044022		Plate, connecting brake shoe pins	1
21	0/040000	and cam	1	56	15044044		Spring plate, for brake shoe pins	1
22	70360608*	Plug screw, for greaser housing (125 cc)	1 1 2	57	15044036	4	Tyre (3,5" x 10")	2
	83100006*	Spring washer, for plug screw at		58	19044037	i.	Inner tube (3,5" x 10")	2
23	03100000	fig. 22 (125 cc)	1	59	87020008	l.	Grease nipple, for front wheel	1
24	19045005	Distance washer, for cone	1	60	15044006	j.	Distance piece, for pin	1
	73260012	Circlip, for brake shoes connecting plate	e 2	61	15044005	l.	Ball bearing, for front wheel	1
	15044044	Spring plate, for brake shoe pins	ĩ	62	73250032		Circlip, front wheel bearing	1
	15044044	Plate, connecting brake shoe pins	i	63	15044011		Oil seal, front wheel (17 x 32 x 7)	i
	15044022	Rivet, for brake shoe lining	16	64	15044008		Distance piece, left hand, for front	4
	15044038	Lining, for front brake shoe	2	01000	117 International and		wheel axle	
	19044050	Cam, front brake shoe control	ĩ	65	72070012	A	Nut, for front wheel axle	i l
	15044018	Washer, for front brake shoe cam	i	66	15044014		Washer, centering wheel axle	115
-	15044018	Ball bearing, front wheel	i	67	15044070		Nut, fixing front wheel	N.
	15044003	Oil seal (17 x 32 x 7)	i	68	15044100		Nut, fixing rings	183 8
	15044011	Distance piece, right hand, for front	4	69	83100008			
34	15044007	wheel axle	1	70	19044034		Spring washer, for nuts at fig. 68 Ring, left hand for front and rear whee	rheip.c
		wheel oxic		71	19044060		Ring, right hand, for front and rear whee	

IX





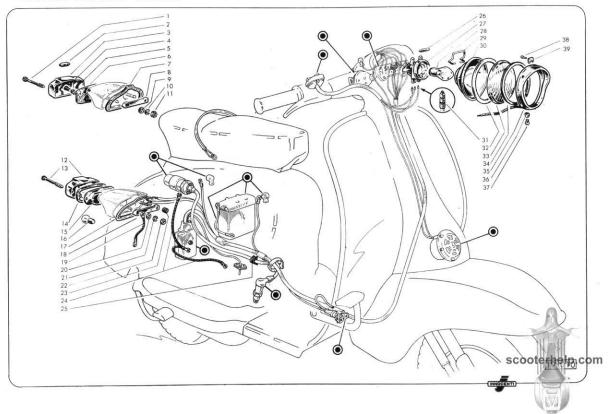
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Fig. No.	Part No.	Description	Quantity	Fig. No.	Part No.	Description	Quantity
_	19083070	Tail light, complete with stop light	1	23	87350070	Grommet, for tail light wire	1
1	19083005	Screw, fixing red gem	2	24	19082130	Earth wire, engine, frame and H. T. coil	1
2	15083004	Bulb, for tail light and stop 6 V - 3 W	3	25	15017006	Grommet, for H. T. cable	1
3	19083090	Red gem	1		19280010	Headlamp, complete (CEV)	1
4	71160305	Screw, fixing flexible bulb holder	2		19280060	Headlamp, complete (Carello)	1
5	73010032	Washer, for screws at fig. 4	(125 cc) 2	26	15080004	Bulb, 6 V - 5 W for parking light	1
6	19283050	Flexible bulb holder, for tail light	1		15080030	Lampholder (CEV)	1
7	15083006	Gasket, for tail light	1	27	19080080	Lampholder (Carello)	1
8	15083003	Bar, fixing tail light	1	28	15080003	Bulb, 6 V - 25/25 W	1
9	73020053	Plain washer, for nuts at fig. 11	2		15080008	Clip, holding lampholder (CEV)	1
10	83100005	Spring washer, for nuts at fig. 11	2	29 {	19080014	Clip, holding lampholder (Carello)	1
11	72030005	Nut, fixing tail light	1	1	19280007	Reflector (CEV)	1
		Tail light, complete with stop light	1	30	19280013	Reflector (Carello)	1
_	19083110		1	31	87300005	Plug pin, for cables	24
12	19083120	Red gem	2	32	19280006	Gasket, between glass and reflector (CEV)	1
13	19083017	Screw, fixing red gem	î	1	19280005	Glass (CEV)	1
14	19083016	Gasket, for red gem	1	33	19080011	Glass (Carello)	1
15	19083130	Reflector	(150 cc) 1	}	19280008	Gasket, between glass and rim (CEV)	1
16	19083014	Bulb, twin filament 6 V - 5/20 W		34	19080012	Gasket, for glass (Carello)	1
17	19083018	Gasket, for tail light	(175 cc) 1		19280020	Headlamp rim (CEV)	i
18	15083003	Bar, fixing tail light		35	19280070	Headlamp rim (Carello)	i
19	19082050	Earth wire, for tail light		36	15080002	Cone washer	3
20	73020053	Plain washer, for nuts at fig. 22	2	37	71480412	Screw, fixing headlamp	3
21	83100005	Spring washer, for nuts at fig. 22	2	38	19280016	Screw, fixing retaining plate (Carello)	1
22	72030005	Nut, fixing tail light) 2	39	19280015	Retaining plate, for reflector (Carello)	i

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ELECTRICAL EQUIPMENT - LIGHTING



Jambrella

Fig. No.	Part No.	Description	luantity	Fig. No.	Part No.	Description	Quantity
1	15081029	Threaded trunnion, for battery strap	1	(19081033	Protection cap, for rectifier group (150-175 cc)	1
2	19081043	Screw, for battery fixing strap	1	30 {	19181033	Protection cap, for rectifier group (125 cc)	1
3	15081031	Bored trunnion, for battery strap	1	an Ì	19081380	Rectifier group-impedance (150-175 cc)	1
4	19081039	Strap, fixing battery	1	31 {	19181300	Group-impedance (125 cc)	1
5	15081021	Falt for hattony	1	32	70850412	Screw, fixing plate	2
6	19081420	Batteny housing	1	33	83100004	Spring washer, for screws at fig. 32	2
7	72030005	Nut, for screw at fig. 16 (175 cc)	1	34	19017017	Plate, for L. T. wire	2
8	83110005	Tab washer, for screw at fig. 16	2	35	19017018	Grommet, L. T. wire	1
9	83000006	Plain washer, for nut at fig. 11	2	36	15017007	Gasket, for plate	1
10	83120006	Spring washer, for nut at fig. 11	2	37	15081032	Protection cap, for switch (175 cc)	1
11	72030006	Nut, fixing battery housing	2	38	19281220	Switch, with key at fig. 39 (175 cc)	1
12	15017070	Cap, for spark plug	1	39	15081037*	Key, for switch (175 cc)	2
13	19017016	Grommet, for spark plug cap	1	40	83110005	Spring washer, for screws at fig. 41	2
14	15017013	H.T. lead	1	41	70850520	Screw, fixing junction box to frame	2
15	15082020	Earth wire, from battery to frame (150 - 175 cc)	1	42	72030004	Nut, fixing stop light switch	2
16	70360510	Screw, fixing battery earth wire (150-175 cc)	1	43	83100004	Spring washer, for nuts at fig. 42	2
17 5	87310001	Bush, for spark plug (Thread 4MA)	1	44 {	19081390	Stop light switch (150-175 cc)	1
νí	87310005	Bush, for spark plug (Thread 5/32")	1	44]	19281260	Stop light switch (125 cc)	1
18	72030006	Nut, fixing rectifier group (150-175 cc)	1	15 5	19081045	Protection cap, for switch (150-175 cc)	1
9	83100006	Spring washer, for nut at fig. 18 (150-175 cc)	1	45 {	19281026	Protection cap, for switch (125 cc)	1
20	15017040	Spark plug	1	46	71450325	Screw, fixing switch cables (150-125 cc)	2
21	19081410	Cover, for battery (150-175 cc)	1	47 {	19081360	Switch, with cables (150 cc)	1
22	19081320	Junction box, with resistance (125 cc)	1	4/]	19181360	Switch, with cables (125 cc)	1
n ſ	19081310	Junction box (150 cc)	1	48	19081240	Horn (150-125 cc)	1
23 {	19281310	Junction box (175 cc)	1	48]	15081270	Horn (175 cc)	1
4	72030004	Nut, for screw at fig. 27	2	49	71013510	Screw, fixing horn	2
5	73170043	Spring washer, for nut at fig. 24 (150 cc)	2	50	83120035	Spring washer, for screws at fig. 49	2
26	73020043	Plain washer, for nut at fig. 24 (150 cc) (150 cc)	2	51	15081024	Shock pad, for horn	2
27	70360410	Screw, for battery terminal (175 cc)	2	52	71450322	Screw, fixing headlamp switch (175 cc)	2
28	19081400	Battery, with cover at fig. 21	1	53	19281230	Headlamp switch (175 cc)	1
29	19081370	Engine cut out button (150-175 cc)	1				0

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* When ordering spare keys, please specify the serial number and the manufacturer.

XI

ELECTRICAL EQUIPMENT

Section XI

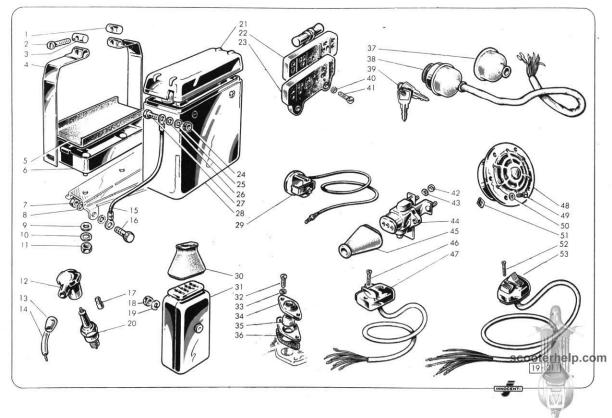
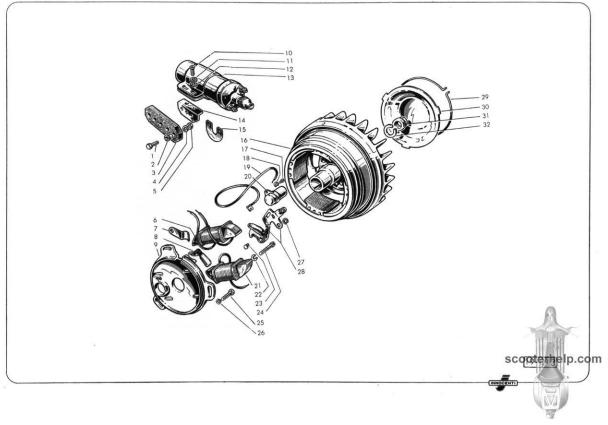


Fig. N	o. Part No.	Description	Quantity	Fig. No.	Part No.	Description	Quantity
1	70300418	Screw, fixing antishock pad and H.T. coil	5	16 {	00840015	Flywheel (150-125 cc)	1
2	15017009	Distance piece, for antishock pad	5	10	00840041	Flywheel (175 cc)	1
3	15017008	Antishock pad, for H.T. coil	1	17	00840012	Screw, fixing condenser and contact points	1
4	83120004	Spring washer, for screws at fig. 1	5	18	83110004	Spring washer, for screw at fig. 17	1
5	72030004	Nut. for screw at fig. 1	2	19	00840020	Ignition cable	1
	00840013	Flywheel magneto « DUCATI » (150-125 cc)	1	20	00840024	Condenser	1
_	00840042	Flywheel magneto « DUCATI » (175 cc)	1	21	00840017	L.T. Ignition coil	1
	00840018	L.T. Lighting coil (150-125 cc)	1	22	73170043	Spring washer, for screws at fig. 24	4
6	00840040	L.T. Lighting coil (175 cc)	1	23	00840021	Adjustment cam	1
7	19017014	Plate, fixing flywheel magneto wires	1	24	71180425	Screw, fixing coils	4
8	00840019	Felt pad	1	25	70300622	Screw, fixing stator plate	3
9	00840014	Stator plate	1	26	83100006	Spring washer, for screws at fig. 25	3
10	70360614	Screw, fixing H.T. coil	2	27	83160032	Spring washer, for item at fig. 28	1
11	83120006	Spring washer, for screws at fig. 10	2	28	00840022	Contact points	1
12	73010064	Plain washer, for screws at fig. 10	2	29	00840027	Circlip, for dust protector cover	1
13	00840016	H.T. coil, with support band	1	30	00840026	Cover, dust protector	1
14	15017011	Support plate, for fixing H.T. Coil	1	31	19017002	Nut, locking flywheel magneto	1
15	15017014	Earth plate, for H.T. coil	1	32	19017015	Spring washer, for nut at fig. 31	1

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XIII





ig. No. Part No	No. Description	Quantity	Fig. No.	. Part No.	Description Quantity
1 150550	5057 Buffer, for rear mudguard	1	l d	15055180	Lock, L.H., complete with items at figs. 9, 10,
2 720300		3	36	1	12, 13, 14, 15, 16, 17, 19, 68 1
3 831200		3	30	15055190	Lock, R.H., complete with items at figs. 9, 10,
(713005		2	7 U	(11, 13, 14, 15, 16, 17, 19
4 713005		1 1	37	72030005	Nut, for screws at fig. 35 2
5 190830		1 J	38	83120005	Spring washer, for nuts at fig. 37 2
6 190830		2	39	73010053	Plain washer, for nuts at fig. 37 2
7 190830		ī	40	15050052	Antivibration washer, for footboard 8
8 150550		2	41	73010053	Plain washer, for nuts at fig. 43 8
714206		2	42	83120005	Spring washer, for nuts at fig. 43 8
831300		2	43	72030005	Nut, fixing strips and footboard 8
150550		ĩ	44	71420425	Screw, fixing strips (intermediate holes) 4
150550		2	45	71420409	Screw, fixing strips (front part) 6
3 150550		2	46	71420416	Screw, fixing strips (intermediate holes) 2
150550		2	47	83100006	Spring washer, for screws at fig. 48 (125 cc) 6
5 150550		2	48	19050099	Special screw, fixing end caps 6
6 150550		2	49	19050104	Belleville washer, for nuts at fig. 50 12
7 150550		2	50	72030004	Nut, for screws at figs. 27, 44, 46 12
(190551		ī	51	71300520	Screw, fixing connecting piece 2
B 192551		1	52	15050057	Connecting piece, between legshield and frame 1
9 190550		2	53	15050061	Antivibration washer, for connecting piece 2
0 190550		1	54	15050052	Antivibration washer 2
1 190502		1	55	73010053	Plain washer, for nut at fig. 57 2
2 190501		1	56	83120005	Spring washer, for nut at fig. 57 2
3 190500		12	57	72030005	Nut, for screws at fig. 51 2
4 191501		6	58	71450425	Screw, fixing end caps 6
5 191501		100	59	19050108	End caps, rear, for footboard strips 6
6 191501		2	60	15050052	Antivibration washer 6
7 714504		6	61	19050104	Belleville washer, for nuts at fig. 62 6
8 720300		2	62	72030004	Nut, for screws, at fig. 58 6
9 831200		2	63	19050097	Intermediate screw, fixing beading (150 cc)
30 730100		2	(Change I	Distantian - Company	channel (175 cc) 8
150550		ĩ	64	19050098	Elastic nut, for screws at fig. 63
32 730100		2	65	19050096	Intermediate screw, fixing beading
33 709105		2	1		channel 4
34 730100		2	66	19050104	Belleville washer, for nuts at fig. 67 Scooterhe p.co
35 709105		2	67	72030004	Nut, for screws at fig. 65 SCOOLETTELD.CC
	2 Da a				

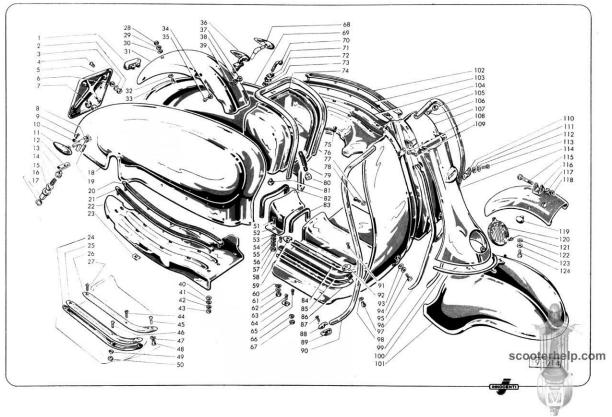


Fig. No	Part No.	Description	Quantity	Fig. No	. Part No.	Description G	Quantity
68	15055063	Handle, for left hand lock	1	97	19050099	Special screw, fixing front end caps (150 - 175 cc)	6
[19055090	Panel, L.H. (150-125 cc)	1	98	83100006	Spring washer, for screws at fig. 97	6
69 {	15055090	Panel, L.H. (175 cc)	1	99	15050046	Gasket, left hand between horn casting and	
70	15086007	Rod, upper, tor luggage-box	1			legshield	1
71	15086006	Adjustable plate	3	100	15050049	Gasket, between mudguard and horn casting	1
72	15086008	Safety plate	3	101	15050060	Front mudguard	1
73	72030005	Nut, for rod at figs. 70, 75	1	102	19050280	Strip, outer, left hand, for bootboard	1
74	15086010	Luggage-box	1	103	19050270	Strip, inner, left hand, for footboard	1
75	15086017	Rod, lower for luggage-box	2	104	19050054	Footboard, L.H.	1
76	19086018	Gasket, for luggage-box	1	105	15050066	Cone washer, for screw at fig. 106	2
77	15050066	Cone washer, for screws at fig. 78	2	106	71420514	Screw, fixing horn casting to leghsield	2
78	71420516	Screw, fixing horn casting to legshield	2	107	19050110	Leghsield (150 - 125 cc)	1
79	15086016	Spring, retaining tool bag	1	107	19250090	Legshield (175 cc)	1
80	15086015	Plate, for spring	1	108	83120005	Washer, for screw at fig. 109	2
81	15086009	Buffer, for luggage-box	1	109	70360516	Screw, tixing legshield to frame	2
82	15050059	Gasket, for legshield connecting piece	1	110	19250069	Spring hook, for nane plate	1
83	15050058	Gasket, for connecting piece	1	111	73010064	Plain washer, for screws at fig. 113	2
84	19050105	Beading channel, outer and inner for		112	83120006	Spring washer, for screws at fig. 113	2
		footboard	4	113	71060616	Screw, fixing horn casting and spring hook to	
85	19050093		50 cc) 6			frame	2
86	19050106	Intermediate beading channel, for	75 cc)	114	19250086	Horn casting	1
		footboard	2	115	70330645	Screws, fixing internal mudguard to front fork	1
87	70910416	Screw, fixing end cap	4	116	19060160	Internal mudguard	1
88	15050064	End cap, inner, for saver border	.4	117	83120006	Spring washer, for nut at fig. 118	1
89	15050063	End cap, outer, for saver border	4	118	72030006	Nut, for screw at fig. 115	1
90	15050062	Beading, for legshield	2	119	15060039	Buffer, anchoring front mudguard	2
91	71420410	Screw, fixing front end caps (150 - 175 cc)	6	120	19250083	Cover, for horn	1
92	19050107	End cap, front (150 - 175 cc)	6	121	71480410	Screw, fixing horn cover	1
93	73010053	Plain washer, for screw at fig. 95	2	122	73010053	Plain washer, for screws at fig. 124	4
94	83120005	Spring washer, for screws at fig. 95	2	123	83120005	Spring washer, for screws at fig. 124	4
95	70300520	Screw, fixing mudguard to legshield	2	124	70360516	Screw, fixing mudguard to horn casting	4
96	15050047	Gasket, right hand for horn casting and leg	shield 1				J.

PANEL AND FRAMEWORK COMPONENTS

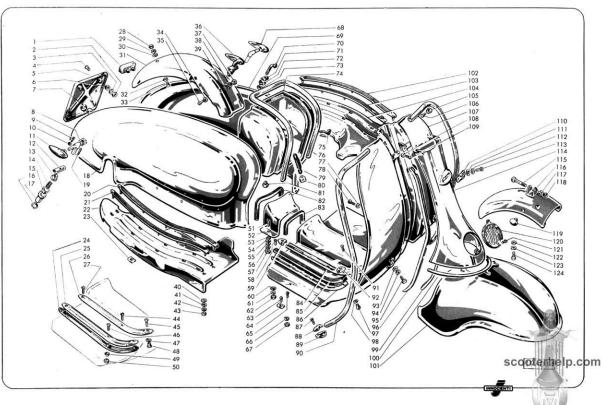


Fig. No	o. Part No.	Description (Quantity	Fig. No.	o. Part No.	Description Quantity
1	19059050	Adjuster clamp, for rear brake cable, complete	e	37	19031017	Adjuster screw support, for gear change and
0.515		with items at figs. 2 - 3 - 16 - 17 - 18 - 21 - 22				clutch cable 1
2	19059001	Adjuster trunnion	1	38	19059006	Plate, locking rear brake cable 1
3	19059003	Adjuster ring, for rear brake	1	39	19032016	Gasket, for plate
4	15022009	Grub, locking gear change and clutch cable	3	40	19032050	Cable, gear change, complete 2
4	15022011	Disc, for grub	3	41	19032024	Clip, for cables
5	15022008	Trunnion, locking clutch cable	ĩ	42	19090018	Tube, cable protection
07	19032002	Protection, for gear change lever	i	43	15059012	Tierod, rear brake control 2
	19032007	Tieod, gear change	1	44	83100010	Spring washer, for nut at fig. 45
8	19032005	inner caple, with terminal for clutch	1	45	72070010	Nut, for pin at fig. 58
9		Circlip, for gear change control lever		46	83010006	Plain washer, for pin at fig. 59
10	73260010		1	40	74401522	Split pin, for pin at fig. 59
11	19031012	Thickness washer, for gear change lever	1	47	73260012	Circlip, for rear brake pedal
12	15022008	Trunnion, for locking gear change cable	1	40	87020006	Grease nipple
13	19031003	Lever, gear change control	1. 1.	50	83010012	Thickness washer, for rear brake pedal
14	19032003	Trunnion, for locking gear change cable and	4	50	15059005	Bush, for rear brake control lever
		tieod		51	19059017	Return spring, rear brake pedal
15	15065006	Spring, for rear brake adjustment screw	1	52	15059006	Washer, guiding spring
16	19059015	Adjustment screw, rear brake cable	1		19059006	Pedal, for rear brake with bush
17	19059005	Screw, locking cable plate	1	54		
18	19059016	Plate, fixing rear brake cable	1	55	19015030	Throttle cable, complete
19	15059009	Ferrule, rear brake cable	2	56	15017006	Grommet, throttle cable control
20	19059011	Inner cable, rear brake	1	57	15059022	Protection hose, for rear brake cable control
21	83100007	Spring washer, for nut at fig. 22	1	58	15059013	Pin, rear brake cable
22	19032008	Nut, for screw at fig. 17	1	59	15059014	Pin, rear brake tieod
23	19022014	Protection hose, for clutch cable	1	60	15059003	Protection rubber, rear brake pedal
24	19059030	Cable, complete, for rear brake	1	61	86500300	Band, fixing cables 2
25	19032001	Adjuster screw, for gear change cable	2	62	70850512	Screw, fixing band
26	19032008	Nut, for screws at figs 25, 27	3	63	19090011	Band, fixing cables
27	19032001	Adjuster screw, for clutch cable	1	64	83110005	Plain washer, for nut at fig. 65
28	19022030	Clutch cable, complete	1	65	72030005	Nut, for screw at fig. 62 1
29	19032060	Inner cable, with trunnion for gear change contro	ol 2	66	15065020	Adjuster clamp, for front brake cable complete
30	70360614	Screw, fixing gear change lever pin	2			with items at figs. 67 - 68 - 69 - 70 - 75 -
31	83100006	Spring washer, for screws at fig. 30	2			76 - 77
32	19031006	Pin, gear change control lever	1	67	19059003	Adjuster ring, for front brake
33	19031004	Gasket, for pin	1	68	15065005	Trunnion 1
34	19022015	Protection hose, for gear change and clutch cable	le 3	69	15065006	Spring, for adjuster screw
34	70360614	Screw, fixing adjuster screw support	2	70	15065004	Adjuster screw, front brake cable SCOOTETHED.CON
36	83100006	Spring washer, for screws at fig. 35	2	71	19065070	Inner cable, with terminal
30	63100000	spring washer, for scrotte of the o		d Penner		
xv						

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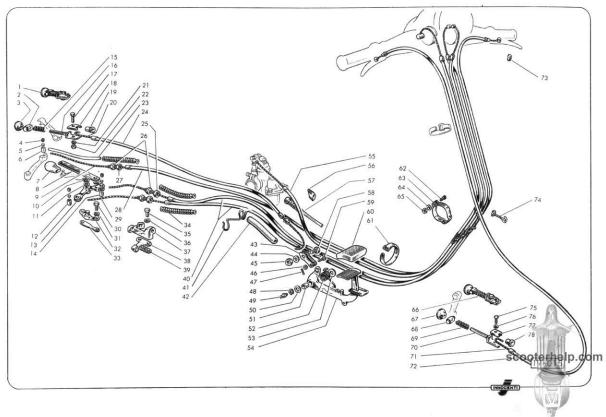
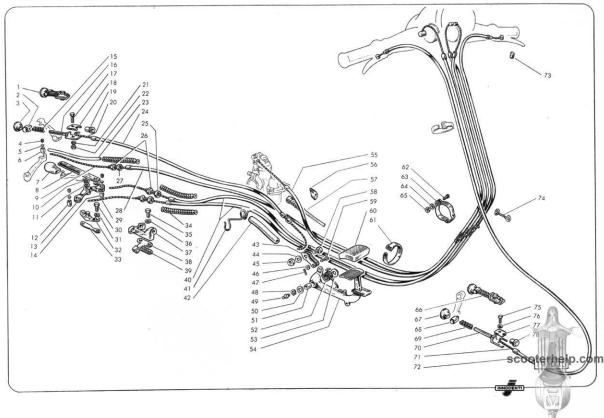




Fig. No.	Part No.	Description	Quantity	Fig. No.	Part No.	Description	Quantity
72	19065060	Cable, complete, front brake control	1	101170	83120005	Spring washer, for screw at fig. 75	!
73	19022016	Trunnion, for clutch and front brake cables	1	77	15065008	Plate, fixing front brake cable	1
74	15065009	Clip, fixing front brake cable	1	78	85701035	Ferrule, front brake cable	1
75	70360512	Screw, locking cable plate	1				

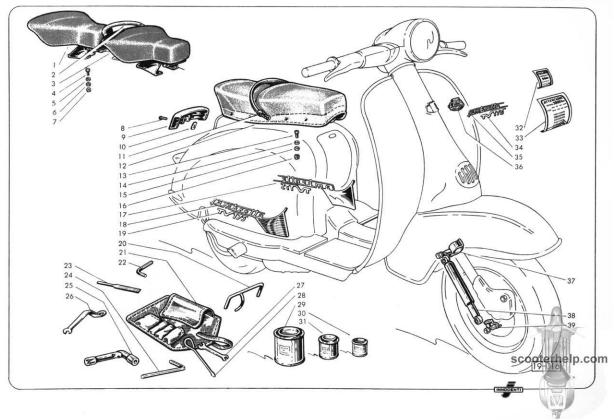




. No	. Part No.	Description	Quantity	Fig. No.	Part No.	Description Q	vanti
1		(see accessories)	-	19	15055054	Name plate, for panel 175 (cc)	2
2	19055290	Handgrip, with bolts for		20	19086240	Lifting stand, for rear wheel	1
-		passenger	1	21	15086230	Tool bag	1
3	19055250	Front saddle	1	22	15086066	Allen key, for cable trunnion	1
4	70360822	Screw, fixing front and pil-		23	15086063	File, for contact points	1
		lion saddle (150 - 125 c	c) 8	24	07011296	Allen key	1
	19055056	Spacing washer, for screws	a eo -	25	15086210	Spanner, for spark plug and wheel nut	1
		at fig. 4	8	26	15086059	Spanner, for rear wheel nut	1
	83120008	Spring washer, for screws	11250	27	15086061	Spanner, double ended 8 x 10 mm	1
		at fig. 4	8	28	15086062	Screw driver	1
	72030008	Nut, for screws at fig. 4	8	29	•	Cancelled	1
	71480418	Screw, fixing grill	2	30		Cancelled	
	19055014	Grill	1	31		Cancelled	-
	19050098	Elastic nut, for screws at fig. 8	2	32	19090012	Transfer, for filter housing instruction	1
	15055170	Handgrip, for passenger	1	ſ	19090001	Transfer, for running instruction (150 cc)	
	15055140	Dual seat	1	33 {	19190001	Transfer, for running instruction (125 cc)	- 1
	70360822	Screw, fixing dual seat	8		19290001	Transfer, for running instruction (175 cc)	- 3
	19055056	Thickness washes for scrows	04.0	ſ	19050200	Model plate, for legshield (150 cc)	- 8
		at fig. 13	8	34 {	19150200	Model plate, for legshield (125 cc)	1
1	83120008	Spring washer, for screws	100		15050200	Model plate, for legshield (175 cc)	1
		at fig. 13	8	35	15050160	Name plate, for legshield	1
	72030008	Nut, for screws at fig. 13	8	36	19250071	Name plate, for horn casting	1
	19055049	Flash, for left hand panel (150 - 125 cc)	1	37	19060230	Support, upper, complete, for front shock absorber	r :
	15055049	Flash, for left hand panel (175 cc)	1	38	15060080	Shock absorber, front	2
	19055051	Flash, for right hand panel (150 - 125 cc)	1		19060240	Support, L.H. lower, complete, for shock absorber	1
3	15055051	Flash, for right hand panel (175 cc)	1	39	19060250	Support, R.H. lower, complete, for shock absorber	1







Part No.	Table	No.													
00412001	v	9	00412208	v	28	00611031	VIII	34	15017006	xv	56	15044028	IX	46	
00412002	v	8	00412232	v	16	00611032	VIII	32	15017007	XI	36	15044036	IX	57	
00412005	v	46	00412233	v	45	00611033	VIII	35	15017008	XIII	3	15044038	IX	11	
00412006	v	25	00412234	v	17	00611038	VIII	36	15017009	XIII	2	15044038	IX	28	
00412018	v	26	00412235	v	20	00611039	VIII	37	15017011	XIII	14	15044040	IX	2	
00412019	v	23	00412236	v	19	00611040	VIII	38	15017013	XI	14	15044040	IX	44	
00412021	v	42	00412248	v	21	00611041	VIII	39	15017014	XIII	15	15044041	IX	45	
00412027	v	48	00412249	v	15	00611042	IX	47	15017040	XI	20	15044044	IX	26	
00412042	v	15	00412257	V	1	00611043	IX	48	15017070	XI	12	15044044	IX	56	
00412044	v	22	00412258	v	49	00611044	IX	35	15021006		7	15044070	IX	16	
00412049	v	3	00412260	v	19	00611050	VIII	34	15021006	IV	52	15044070	IX	52	
00412053	v	39	00412261	v	20	00611051	VIII	34	15022008	XV	6	15044070	IX	67	
00412054	v	11	00412263	v	18	00611052	VIII	34	15022008	XV	12	15044100	IX	68	
00412054	v	41	00412264	v	28	00611053	VIII	34	15022009	XV	4	15044110	IX	40	
00412055	v	40	00412268	v	23	00840012	XIII	17	15022011	xv	5	15044150	IX	49	
00412071	v	31	00412269	v	44	00840013	XIII		15041024	I	4	15050021	VII	18	
00412098	v	45	00412270	v	7	00840014	XIII	9	15044004	IX	20	15050031	VII	16	
00412124	v	47	00412272	v	24	00840015	XIII	16	15044005	IX	32	15050046	XIV	99	
00412126	v	27	00412274	v	7	00840016	XIII	13	15044005	IX	61	15050047	XIV	96	
00412140	v	14	00412278	v	24	00840017	XIII	21	15044006	IX	60	15050049	XIV	100	
00412148	v	10	00412286	v	32	00840018	XIII	6	15044007	IX	34	15050052	XIV	40	
00412181	v	12	00412293	v	49	00840019	XIII	8	15044008	IX	64	15050052	XIV	54	
00412182	v	13	00412294	v	_	00840020	XIII	19	15044011	IX	33	15050052	XIV	60	
00412188	v	29	00412295	v	-	00840021	XIII	23	15044011	IX	63	15050057	XIV	52	
00412189	v	30	00412296	v	-	00840022	XIII	28	15044014	IX	17	15050058	XIV	83	1
00412190	v	1	00412297	v	24	00840024	XIII	20	15044014	IX	51	15050059	XIV	82	1
00412190	v	4	00412298	v	37	00840026	XIII	30	15044014	IX	66	15050060	XIV	101	
00412192	v	5	00412299	v	36	00840027	XIII	29	15044015	IX	50	15050061	XIV	53	
00412192	v	6	00412300	v	35	00840040	XIII	6	15044017	IX	15	15050062	XIV	90	
00412194	v	7.	00412301	v	33	00840041	XIII	16	15044018	IX	31	15050063	XIV	(89	
00412194	v	18	00412302	v	34	00840042	XIII		15044019	IX	14	15050064	XIV	* 38	
00412196	v	21	00412303	v	43	07011296	XVI	24	15044022	IX	27	15050065	VII	17	
00412200	v	31	00412304	v	38	15010090	1	20	15044022	IX	55	15050066	XIV	77.	
00412202	v	8	00611013	VIII	33	15012008	н	15	15044023	IX	4	15050066	XIV	105	
00412205	v	44	00611015	VIII	65	15015009	v	113	15044023	IX	42	15050160	XVI	35	
00412206	v	48	00611018	VIII	68	15015015	v	82	15044024	IX	10	15050200	SCOOT	terbelp.c	on
00412207	v	49	00611030		34	15017006	x	25	15044024	ix	29	15055021	VII	38	

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Part No.	Table	No.	Part No.	Table	No.	Part No.	Table	No.	Part No.	Table	No.	Part No.	Table	No.
5055033	VII	29	15059006	xv	53	15065008	xv	77	15086062	XVI	28	19010130	1	2
5055040	VII	28	15059009	XV	19	15065009	XV	74	15086063	XVI	23	19011003	1	49
5055042	XIV	14	15059012	XV	43	15065020	XV	66	15086066	XVI	22	19011008	1	40
5055043	XIV	15	15059013	XV	58	15070012	v	79	15086210	XVI	25	19011009	v	84
5055044	XIV	12	15059014	XV	59	15070013	V	57	15086230	XVI	21	19011012	1	46
5055045	XIV	13	15059022	XV	57	15070014	v	58	15087002	VIII	64	19011013	1	47
5055046	XIV	17	15060014	VIII	90	15070015	v	78	15088001	VIII	46	19011015	1	50
5055047	XIV	16	15060015	VIII	88	15070019	V	61	15088002	VIII	47	19011016	V	86
5055049	XVI	17	15060016	VIII	77	15070020	v	56	15088003	VIII	45	19011017	v	87
5055051	XVI	18	15060020	VIII	82	15070021	v	55	15088005	VIII	27	19011020	1	48
5055054	XVI	19	15060032	VIII	80	15080002	x	36	15088006	VIII	25	19012006	11	4
5055055	XIV	8	15060039	XIV	119	15080003	x	28	15088010	VIII	26	19012007	11	5
5055057	XIV	1	15060050	VIII	94	15080004	x	26	19010003	1	24	19012008	11	2
5055059	VII	30	15060060	VIII	89	15080008	x	29	19010006	1	8	19012013	111	35
5055061	VII	39	15060070	VIII	93	15080030	x	27	19010007	1	53	19012015	III	42
5055063	XIV	68	15060080	VIII	75	15081021	XI	5	19010008	1	7	19012016	III	41
5055064	XIV	11	15060080	XVI	38	15081024	XI	51	19010008	1	22	19012017	111	32
5055070	XIV	31	15060100	VIII	84	15081029	XI	1	19010009	1	44	19012018	11	19
5055071	VII	1	15061011	VIII	44	15081031	XI	3	19010011	1	10	19012019		19
5055090	XIV	69	15061018	VIII	59	15081032	XI	37	19010012	1	45	19012021	11	19
5055140	XVI	12	15061019	VIII	61	15081037	XI	39	19010015	VI	2	19012024	11	17
5055170	XVI	11	15061021	VIII	63	15081270	XI	48	19010016	IV	18	19012025		17
5055180	XIV	36	15061024	VII	43	15082020	XI	15	19010019	1	36	19012026	11	17
5055190	XIV	36	15061060	VIII	62	15083003	x	8	19010020	1	27	19012027	11	17
50557005	VII	42	15062011	VIII	15	15083003	x	18	19010022	1	35	19012028	111	33
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